



**American Foundry Society
Apprenticeship Contest
Washington Chapter**

Pattern

1. Pattern Entries shall be clear coated with painted core prints unless otherwise specified on the drawings.
2. Plastic may be used in core box construction.
3. All layout, center and construction lines must be shown intended on patterns and core boxes.
4. A limit of one coat of clear pattern finish for outside on core ox is required.
5. If core box is designed for blowing practice, suitable openings for gassing must be provided.
6. Use wooden dowels if pattern is a split pattern.
7. Patterns must be constructed using pine. As if pattern will be used to make a run of six castings.

Please send completed pattern no later than January 29, 2010 to:

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